



# Technical Questionnaire

If you are ordering a sample for a test and/or need a technical advice on what **grinding wheel** specification is best for your application, fill in the form below and our technical support team will recommend you best solution.  
For best results, please, fill in as many fields of this form as possible.  
Fax it to: **+7 812 591 73 42** or e-mail to [sales@pazi.ru](mailto:sales@pazi.ru)

## Contact Info

Date: \_\_\_\_\_ Country: \_\_\_\_\_  
Contact Person: \_\_\_\_\_ Phone/Fax \_\_\_\_\_  
Company: \_\_\_\_\_ e-mail (optional) \_\_\_\_\_

## Wheel Type and Size

Wheel to be used (currently in use):

- 1) Wheel type: \_\_\_\_\_
- 2) Dimensions (if the sketch is available, please, endorse):

D	T	H	X	W(U)	V (angle)	K	E	J	R

- 3) Current specification (if available): \_\_\_\_\_

Current wheel performance and what need to be improved(optional)

## Grinding Parameters

Type of grinding operation (internal, surface, round, creep-feed etc.)

Workpiece (crankshaft, bearing, etc.)

Material to be ground (type of steel)

Hardness, HRC

Material to be removed, mm:

Wheel Speed, V, m/s or rpm

Depth of Cut, t, mm/double stroke

Feed Rate, V<sub>s</sub>, mm/min

Required Surface Finish, Ra, μm

Type of Coolant

## Other comments and observations